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I, JULIE BILLINGSLEY, TEAM LEADER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2003905912 for a patent by EVEREADY BATTERY COMPANY, INC. as filed on 27 October 2003.



WITNESS my hand this
Fourth day of November 2004

A handwritten signature in cursive script that reads 'J. Billingsley'.

**JULIE BILLINGSLEY
TEAM LEADER EXAMINATION
SUPPORT AND SALES**

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Improvements to flashlights convertible to area lights

Field of the invention

The present invention relates to lighting devices which are convertible from a flashlight
5 mode to an area mode.

Background of the invention

The advent of the use of LEDs in flashlights has created a need to optimise the amount of
useable light available from the lighting device. Wasted light decreases the efficiency and
effectiveness of the light particularly in low powered lighting situations such as provided by
10 LEDs.

The applicant does not concede that the prior art discussed in the specification forms part
of the common general knowledge in the art at the priority date of this application.

Summary of the invention

The present invention provides a lighting device which is adapted to be converted
15 between a flashlight mode and an area light mode, said device including a housing to receive a
power supply, a light source mounted on said housing and a tubular lens surrounding said light
source, a reflector mounted to said device so as to slide relative to said tubular lens, said reflector
including an aperture through which said light source can pass, said aperture having a shutter
associated therewith whereby said shutter closes said aperture when said reflector is in a position
20 which allows said device to be used in said area light mode.

The shutter can be biased to close the aperture.

The shutter can be a panel hinged to the a rim of said aperture.

The shutter can include a reflective surface facing said light source when said aperture is
closed.

25 The reflective surface can be specular, white coloured, or light coloured.

The light source can push said shutter to an open condition as said light source passes
through said aperture.

The aperture can be located at the end of a cylindrical extension formed as part of said
reflector.

2

The tubular lens can include at least one friction means to provide friction against the movement of said reflector relative to said tubular lens.

The friction means can include an O ring.

The light source can be an LED.

5 The reflector can be mounted in a tubular member which is in turn mounted for sliding on and relative to said tubular lens.

The shutter can be a planar member having an aperture which can expand and contract.

The planar member can be an elastic membrane.

10 The aperture can have a diameter when said device is in an area light mode which is smaller than the diameter of the light source.

The aperture can expand by means of the light source pushing through the aperture.

The planar member can be made of a light coloured or white polymeric material.

Brief description of the drawings

15 An embodiment or embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 illustrates a lighting device in cross section;

Figure 2 illustrates the lighting device of figure 1 in an area light configuration;

Figure 3 illustrates an alternative version of the light of figure 1 in a flashlight condition;
and

20 Figure 4 illustrates the lighting device of figure 3 in an area light mode.

Detailed description of the embodiment or embodiments

25 Illustrated in figures 1 and 2 is a lighting device 10 which has a body 12 to house batteries or dry cells 28. The exterior of the body 12 also functions as a handle and carries a light housing 14 which is screwed into the top of the body 12. At the bottom end of the body 12 is a threaded end 16 to receive the combination cap and on/off switch 18. The body also includes an O ring seal 20 to seal with and provide frictional contact with the inside surface of the cap and switch assembly 18 at a rim thereof.

The body 12 includes an annular recess 22 in which sits a rubber sleeve 24 which serves a decorative and functions as a grip.

The body 12 receives a battery cartridge 26 in which is mounted four AAA dry cells 28.

5 The light housing 14 is secured to the body 12 by means of male thread 30 which is received into the female thread 32 at the top of the body 12. The male thread 30 is formed at the base of a transparent or translucent tubular lens 34. The lower end of the tubular lens 34 has a flange 36 adjacent thread 30 in which sits a sub assembly 38 comprising a printed circuit board 40 which is screwed by screws 42 to a mounting member 44. The mounting member 44 has a centrally located aperture surrounded by a cylindrical wall 43.

10 The light source 46 being an LED is mounted by its terminals to the printed circuit board 40 and passes through the aperture in the mounting member 44 and is located by the wall 43, which also serves to hold the LED rigidly in the mounting member 44.

The mounting member 44 is located and secured in the body 12 by the flange 36 clamping the rim of the mounting member 44 between flange 36 and an annular shoulder 48 on
15 the body 12 below the female thread 32. Slidably mounted to the outside of the tubular lens 34 is a tubular member 50 which carries a reflector 52 and forward lens 54. The lens 54 and reflector 52 are held in place on the member 50 by a rim 56.

At the top of the tubular lens 34 are two annular grooves in which sit two O rings 58 and 60. The O rings 58 and 60 provide a frictional contact or a source of friction with the inner wall
20 62 of a cylinder 64 which is also mounted to the member 50.

The reflector 52 has a cylindrical portion 66 extending rearwardly therefrom which will receive the LED 46 therein. The cylindrical section 66 has an aperture 68 with a shutter 70 at a rim on its free end. The shutter 70 is hinged by a biased hinge 72 which is secured to the cylindrical wall 66. As illustrated in figure 1, the shutter 70 is in the open condition having been
25 pushed to that condition by the light source 46 and remaining in that condition by means of the cylindrical wall 43 of mounting member 44.

As seen in figure 2, the member 50 has been slid away from the body 12 and the shutter 70 has moved to close the aperture 68 at the end of the cylindrical portion 66. The surface 74 facing the LED 46 preferably has a light coloured, white, reflective or specular surface so that
30 any light emitted from the LED will reflect from this surface 74 and radially outward through the

tubular lens 34. If desired, the surface 74 could have a curved profile, either convex or concave, to further assist the reflection of light out through the tubular lens 34.

The diameter or shape of the cavity 66 will accommodate therein the shutter 70 rotating between its open and closed conditions. In the open condition the lighting device 10 is used in a flashlight mode. However when the shutter is in the closed condition because the member 50 has been moved away from the body 12, the lighting device 10 is in its area lighting mode.

The hinge 72, due to the bias it provides, forces the shutter 70 to the closed condition when the cylindrical wall 43 of mounting member 44 and the LED 46 are not protruding into the aperture 68.

10 Illustrated in figure 3 is a lighting device similar to that of figure 1 and 2. Like parts have been like numbered. The difference between the lighting device 11 of figure 3 and the lighting device 10 of figure 1 is that the lighting device 11 of figure 3 has a shutter 170 which is made from an elastic membrane preferably of a white or light colour so that when the LED 46 protrudes through the centre of the membrane 170, any light falling on the reflector side will be
15 reflected out through the lens 54. Further, when the member 50 is moved away from the body 12, the elastic nature of the membrane closes the aperture 172 therein leaving either a very small aperture therein or no aperture at all. In which case light hitting the underside of the shutter 170 will reflect out through the tubular lens 34.

It will be understood that the invention disclosed and defined herein extends to all
20 alternative combinations of two or more of the individual features mentioned or evident from the text. All of these different combinations constitute various alternative aspects of the invention.

The foregoing describes embodiments of the present invention and modifications, obvious to those skilled in the art can be made thereto, without departing from the scope of the present invention.

Claims

1. A lighting device which is adapted to be converted between a flashlight mode and an area light mode, said device including a housing to receive a power supply, a light source associated with said housing and a tubular lens surrounding said light source, a reflector mounted to said device so as to slide relative to said tubular lens, said reflector including an aperture through which said light source can pass, said aperture having a shutter associated therewith whereby said shutter closes said aperture when said reflector is in a position which allows said device to be used in said area light mode.
2. A lighting device as claimed in claim 1, wherein said shutter is biased to close said aperture.
3. A lighting device as claimed in claim 1 or 2, wherein said shutter is a panel hinged to the a rim of said aperture.
4. A lighting device as claimed in claim 1 or 2, wherein said shutter is a planar member having a shutter aperture which can expand and contract.
5. A lighting device as claimed in claim 4, wherein said planar member is an elastic membrane.
6. A lighting device as claimed in claim 4 or 5, wherein said shutter aperture closes or has a diameter which is smaller than the diameter of the light source, when said lighting device is in an area light mode.
7. A lighting device as claimed in any one of claims 4 to 6, wherein said shutter aperture will open and or expand by means of said light source pushing through the shutter aperture.
8. A lighting device as claimed in any one of claims 4 to 7, wherein said planar member has its external surface of a light colour, white or specular finish.
9. A lighting device as claimed in any one of claims 4 to 8, wherein said shutter is made of a polymeric material.
10. A lighting device as claimed in any one of claims 1 to 9, wherein said shutter includes a reflective surface facing said light source when said aperture is closed.

6

11. A lighting device as claimed in any one of claims 1 to 10, wherein said light source will push said shutter to an open condition as said light source passes through said aperture.
12. A lighting device as claimed in any one of claims 1 to 11, wherein said aperture is located at one end of a cylindrical extension formed as part of said reflector.
13. A lighting device as claimed in any one of the preceding claims, wherein said tubular lens includes at least one friction means to provide friction against the movement of said reflector relative to said tubular lens.
14. A lighting device as claimed in claim 13, wherein said friction means is an O ring.
15. A lighting device as claimed in any one of the preceding claims, wherein light source is an LED.
16. A lighting device as claimed in any one of the preceding claims, wherein said reflector is mounted in a tubular member which is in turn mounted for sliding on said tubular lens.
17. A lighting device being substantially as herein described with reference to figures 1 and 2, or figures 3 and 4 of the drawings.

Dated this 27th Day of October 2003
Eveready Battery Company, Inc.,
by its patent attorneys
HALFORD & CO

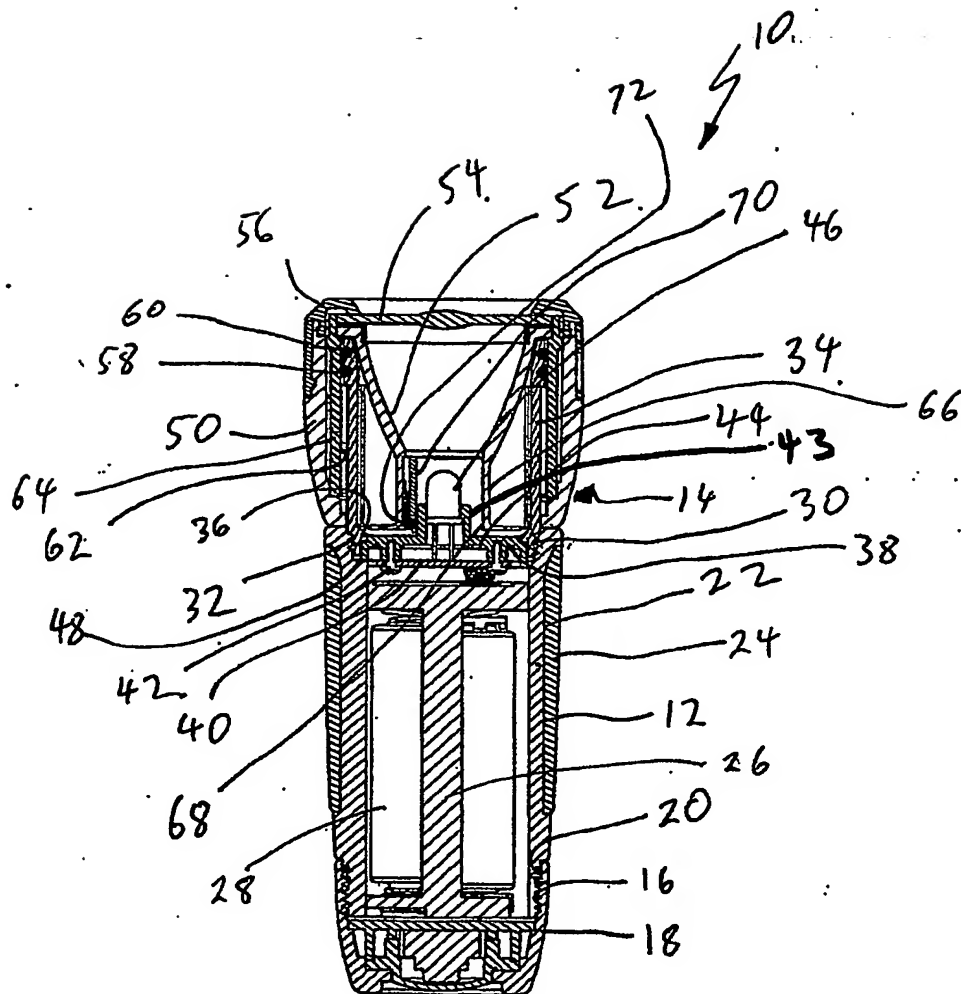


Fig. 1

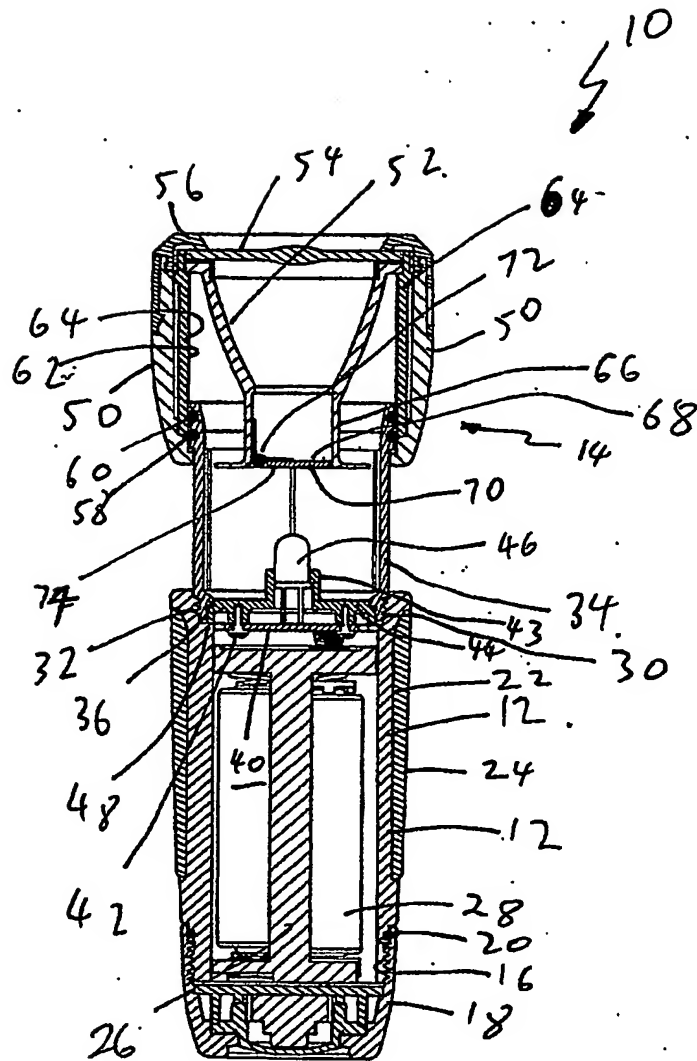


Fig 2

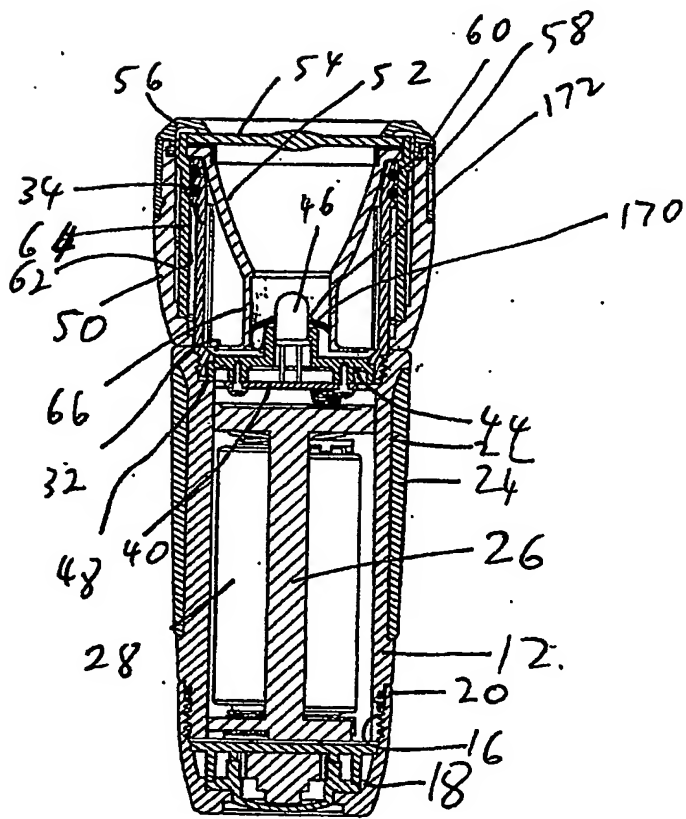


Fig 3

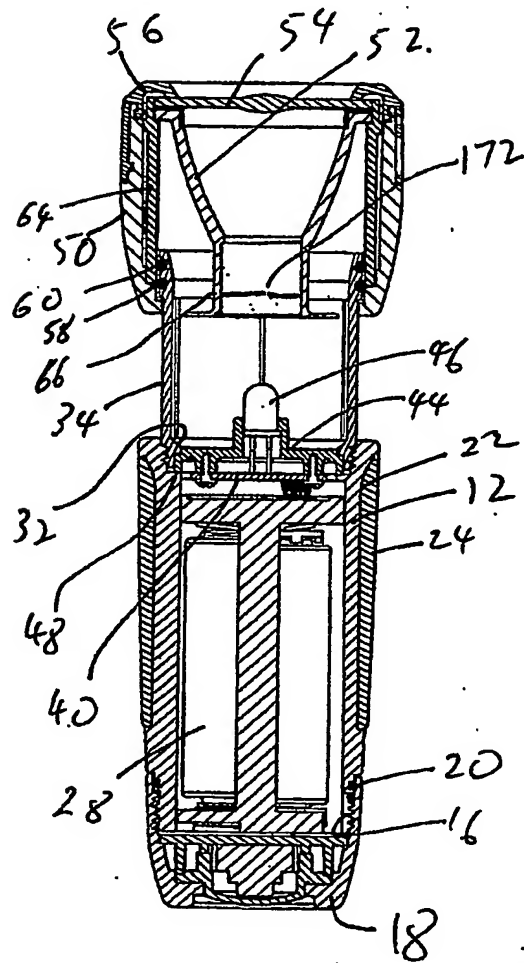


Fig 4

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